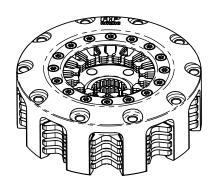
INSTALLATION **DRAWING**

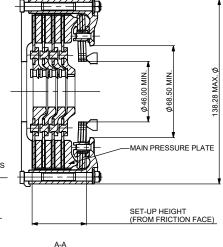
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FIRST ANGLE PROJECTION

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CP6074 - 115mm (4.5") SINTERED CLUTCH ASSEMBLY





	l≪	;		SPRING ASSEMBLIES RING ASSEMBLIES	
		7		SPRING ASSEMLIES RING ASSEMBLIES	L(1222
_ Ъ			Ø 50.00 RELEASE FULCRUM	DIRECTION OF RELEASE TRAVE	<u>L</u>

RELEASE TRAVEL TO BE LIMITED TO 3.50mm MAXIMUM

BEARING POSITION

В-В

TO ENSURE ADEQUATE RELEASE TRAVEL AND CLUTCH LIFE THESE LIMITS HAVE BEEN CALCULATED USING AN ADDITIONAL 20% RELEASE TRAVEL AND 50% MORE WEAR IN THAN SPECIFIED.

THESE FIGURES COVER THE FULL RANGE OF CLUTCHES IN THE CP6074 FAMILY.

MAXIMUM DYNAMIC TORQ						
(Nm)	1170	1014	882	676	588	
(ft.lb)	862	747	651	498	434	
RELEASE LOAD						
Max. Peak Worn (N)	5400	5750	4950	4000	3250	
Max. Peak New (N)	4250	4700	4050	3500	2900	
WEAR IN (See Note)	0.75	0.75	0.75	0.75	0.75	
Set Up Height New	41.07	40.94	40.64	39.13	38.93	
Set Op Height New	40.40	39.56	39.25	37.78	37.58	
Set Up Height Worn - MAX	43.68	43.54	43.24	41.72	41.52	
Release Ratio	3.913	3.462	3.462	3.462	3.462	
Estimated Assembly Mass (Inc. Hub w	I ith Steel Ma	l ain Pressur	<u>l</u> e Plate) = 2	1 2.78 Kg	
Estimated Assembly Inertia						

PERFORMANCE SUFFIX	DS	DE	SE	CE*	OE*	
For Reference						
Diaphragm Spring Rate	GLD	GLD	SLV	CRV	ORA	
Clutch Ratio	SHR	EHR	EHR	EHR	EHR	

	*	Т	W	'IN	DI	ΑF	PΗ	RA	.GN	I SF	PRIN	G.
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MATERIAL	DRIVE PLATE	DRIVE PLATE	
SUFFIX	MATERIAL	THICKNESS	
90	SINTERED	2.63mm	

FLYWHEEL TYPE					
	SUFFIX	COMMENTS			
FLAT FLYWHEEL	FF	N/A			
STEPPED FLYWHEEL	SF	FOR INSTALLATION DATA SEE SHEET 2			

Sample AP Racing Part No.

CP6074-DS90-SF

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THIS CLUTCH HAS BEEN DESIGNED FOR THE WEAR IN INDICATED ABOVE, DRIVEN PLATE THICKNESS NEW: 2.63mm MIN DRIVEN PLATE THICKNESS WORN: 2.34mm MIN

DRIVEN PLATES AVAILABLE WITH THE FOLLOWING SPLINE SIZES

	PART No.	PART No.	PART No.
SPLINE	STANDARD LENGTH	INCREASED LENGTH	INCREASED LENGTH
	(x4)	(x1)	(x3)
1"X23T	CP5004-5FM4	CP6074-23FM4	CP6074-22FM4
7/8" x 20T	CP5004-6FM4		
1 5/32" x 26T	CP5004-8FM4	CP6074-19FM4	CP6074-18FM4
29.0 x10T	CP5004-7FM4		

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e .		Zone	Initials	ļ.	
Issue No.	Date & No.	Particulars	2	≧	Γ
1	11/08/04 C2493	FIRST ISSUE OF RE-DRAW OF CP6074-1CD, INC. NEW PART NUMBERING SYSTEM.	#	#	
2	11/10/04 C2543	CP6074-22FM4 AND 023FM4 ADDED TO DP TABLE.	#	JG	
3	27/10/04	SUH CORRECTED BY REMMOVING 2.5 FROM ALL FIGURES	#	JG	ĸ
4	25/01/06	DRIVEN PLATE INERTIA WAS 0.00013 Kgm²	#	JG	
5	25/07/19	PICTORIAL UPDATE TO DRIVE PLATES	#	ВЈР	
6	17/08/21 C5375_01	'MAX PEAK NEW' WAS 'AT TRAVEL' 'MAX PEAK WORN', 'MAX PEAK NEW' AND 'RELEASE RATIO' VALUES CORRECTED TO CONFORM WITH MISTOOD	K8	JRV	

SCALE 1:1 SHEET 1 OF 2 DRAWN Jeremy Govan APPROVED DERIVED FROM cp6074-1cd (medusa)

4,5" (115mm) 4-PLATE SINTERED CLUTCH INSTALLATION DRAWING.

DRG NO. cp6074cd